



# LMK 331

## Screw-In Transmitter

Ceramic Sensor

accuracy according to IEC 60770:  
0.5 % FSO

### Nominal pressure

from 0 ... 400 mbar up to 0 ... 60 bar

### Output signals

- 2-wire: 4 ... 20 mA
- 3-wire: 0 ... 20 mA / 0 ... 10 V
- others on request

### Special characteristics

- pressure port G 3/4" flush for pasty and impurity media
- pressure port PVDF for aggressive media

### Optional versions

- IS-version  
(only for 4 ... 20mA / 2-wire):  
Ex ia = intrinsically safe for gases and dusts
- SIL 2 application according to IEC 61508 / IEC 61511
- customer specific versions

The screw-in transmitter **LMK 331** has been especially designed for level and process measurement and is suitable for pressure measurement of liquids, oils and gases. Usage in more viscous or polluted media is possible because of the semi-flush pressure sensor.

For the usage in aggressive media we recommended the version with PVDF pressure port. Additional features like e.g. an intrinsically safe version or a functionally safe version (SIL 2) complete the range of possibilities.

### Preferred areas of use are



Plant and machine engineering



Energy industry



Environmental engineering  
(water – sewage – recycling)



Medical technology



Input pressure range												
Nominal pressure gauge	[bar]	0.4	0.6	1	1.6	2.5	4	6	10	16	25	40 <sup>1</sup>
Level	[mH <sub>2</sub> O]	4	6	10	16	25	40	60	100	160	250	400
Overpressure	[bar]	1	2	2	4	4	10	20	20	40	40	100
Burst pressure	[bar]	2	4	4	5	7.5	12	25	30	50	50	120
Vacuum resistance	[bar]	$p_N \geq 1$ bar: unlimited vacuum resistance $p_N < 1$ bar: on request										

<sup>1</sup> only possible with stainless steel pressure port

Output signal / Supply			
Standard	2-wire:	4 ... 20 mA / $V_S = 8 \dots 32$ V <sub>DC</sub>	SIL-version: $V_S = 14 \dots 28$ V <sub>DC</sub>
Option IS-version <sup>2</sup>	2-wire:	4 ... 20 mA / $V_S = 10 \dots 28$ V <sub>DC</sub>	SIL-version: $V_S = 14 \dots 28$ V <sub>DC</sub>
Options 3-wire	3-wire:	0 ... 20 mA / $V_S = 14 \dots 30$ V <sub>DC</sub> 0 ... 10 V / $V_S = 14 \dots 30$ V <sub>DC</sub>	

<sup>2</sup> IS-version not possible with plastic pressure port

Performance			
Accuracy <sup>3</sup>	$\leq \pm 0.5\%$ FSO		
Permissible load	current 2-wire:	$R_{max} = [(V_S - V_{S min}) / 0.02 A] \Omega$	
	current 3-wire:	$R_{max} = 500 \Omega$	
	voltage 3-wire:	$R_{min} = 10 k\Omega$	
Influence effects	supply:	0.05 % FSO / 10 V	
	load:	0.05 % FSO / kΩ	
Response time	2-wire:	$\leq 10$ msec	
	3-wire:	$\leq 3$ msec	
Long term stability	$\leq \pm 0.3\%$ FSO / year at reference conditions		

<sup>3</sup> accuracy according to IEC 60770 – limit point adjustment (non-linearity, hysteresis, repeatability)

Thermal effects (Offset and Span) / Permissible Temperatures			
Thermal error	$\leq \pm 0.2\%$ FSO / 10 K		
in compensated range	0 ... 85 °C		
Permissible temperatures <sup>4</sup>	medium: -40 ... 125 °C	electronics / environment: -40 ... 85 °C	storage: -40 ... 100 °C

<sup>4</sup> for pressure port in PVDF the medium temperature is -30 ... 60 °C

Electrical protection			
Short-circuit protection	permanent		
Reverse polarity protection	no damage, but also no function		
Electromagnetic compatibility	emission and immunity according to EN 61326		

Mechanical stability					
Vibration	10 g RMS (25 ... 2000 Hz)	according to DIN EN 60068-2-6			
Shock	500 g / 1 msec	according to DIN EN 60068-2-27			
Materials					
	standard: options for $p_N \leq 25$ bar:	pressure port stainless steel 1.4404 (316L) PVDF	housing stainless steel 1.4404 (316L) PVDF		
Option compact field housing	stainless steel 1.4301 (304); cable gland M12x1.5, brass, nickel plated (clamping range 2 ... 8 mm)				
Seals	standard: FKM options: EPDM	others on request			
Diaphragm	ceramics Al <sub>2</sub> O <sub>3</sub> 96 %				
Media wetted parts	pressure port, seals, diaphragm				

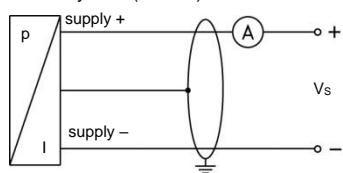
Explosion protection (only for 4 ... 20 mA / 2-wire)			
Approval DX19-LMK 331 only for stainless steel pressure port	IBExU 10 ATEX 1068 X / IECEEx IBE 12.0027X zone 0: II 1G Ex ia IIC T4 Ga zone 20: II 1D Ex ia IIIC T135 °C Da		
Safety technical maximum values	$U_i = 28$ V, $I_i = 93$ mA, $P_i = 660$ mW, $C_i \approx 0$ nF, $L_i \approx 0$ µH, the supply connections have an inner capacity of max. 27 nF to the housing		
Permissible temperatures for environment	in Zone 0: -20 ... 60 °C with $p_{atm}$ 0.8 bar up to 1.1 bar in Zone 1 or higher: -40/-20 ... 70 °C		
Connecting cables (by factory)	cable capacitance: signal line/shield also signal line / signal line: 160 pF/m cable inductance: signal line /shield also signal line / signal line: 1 µH/m		

Miscellaneous			
Option SIL 2 version <sup>5</sup>	according to IEC 61508 / IEC 61511		
Current consumption	signal output current: max. 25 mA signal output voltage: max. 7 mA		
Weight	approx. 150 g		
Installation position	any		
Operational life	100 million load cycles		
CE-conformity	EMC Directive: 2014/30/EU		
ATEX Directive	2014/34/EU		

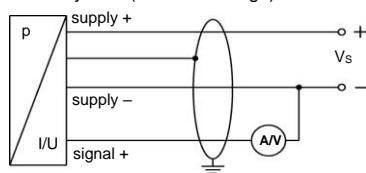
<sup>5</sup> only for 4...20mA / 2-wire

## Wiring diagrams

2-wire-system (current)



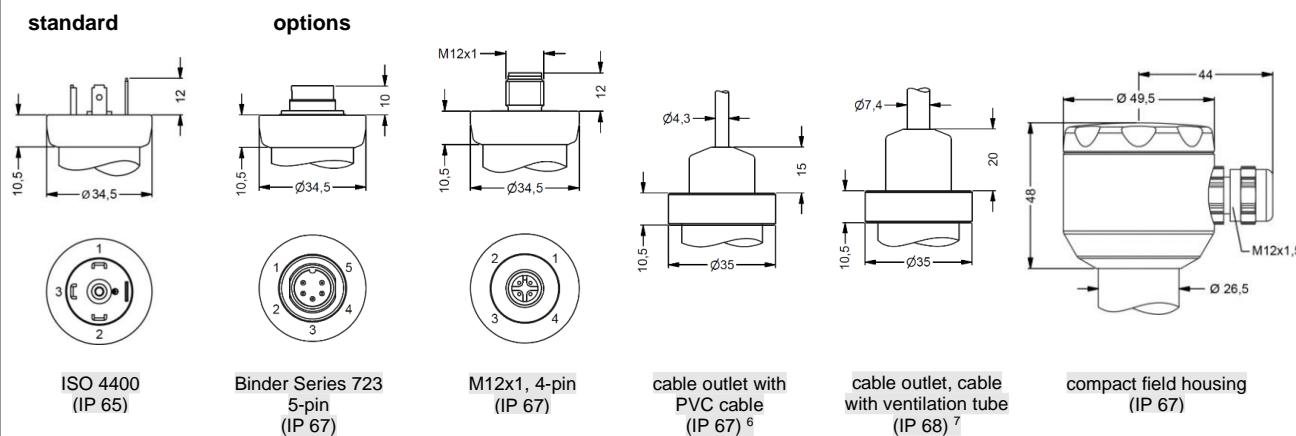
3-wire-system (current / voltage)



## Pin configuration

Electrical connection	ISO 4400	Binder 723 (5-pin)	M12x1 / metal (4-pin)	compact field housing	cable colour (IEC 60757)
Supply +	1	3	1	IN +	WH (white)
Supply -	2	4	2	IN -	BN (brown)
Signal + (only for 3-wire)	3	1	3	OUT +	GN (green)
Shield	ground pin	5	4		GNYE (green-yellow)

## Electrical connections (dimensions in mm)



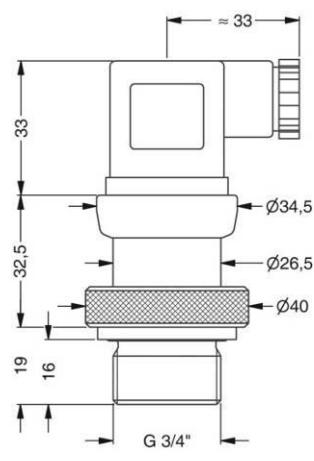
⇒ universal field housing stainless steel 1.4404 with cable gland M20x1.5 (ordering code 880) and other versions on request

<sup>6</sup> standard: 2 m PVC-cable without ventilation tube (permissible temperature: -5 ... 70°C)

<sup>7</sup> different cable types and length available, permissible temperature depends on kind of cable

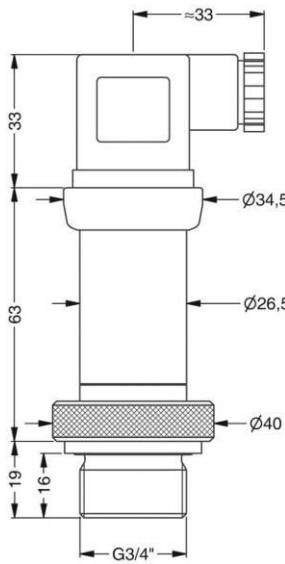
## Mechanical connection (dimensions in mm)

### standard



G3/4" flush (DIN 3852)  
with ISO 4400

### standard for SIL- and SIL-Ex-version



G3/4" flush (DIN 3852)  
with ISO 4400

## Ordering code LMK 331

LMK 331	<input type="text"/> <input type="text"/> <input type="text"/>	-	<input type="text"/> <input type="text"/> <input type="text"/>	-	<input type="text"/>	-	<input type="text"/> <input type="text"/> <input type="text"/>	-	<input type="text"/> <input type="text"/>	-	<input type="text"/> <input type="text"/>	-	<input type="text"/> <input type="text"/>		
<b>Pressure</b>															
	gauge in bar	4	6	0											
	gauge in mH <sub>2</sub> O	4	6	1											
<b>Input</b>	[mH <sub>2</sub> O]	[bar]													
	4	0.4			4	0	0	0							
	6	0.6			6	0	0	0							
	10	1.0			1	0	0	1							
	16	1.6			1	6	0	1							
	25	2.5			2	5	0	1							
	40	4.0			4	0	0	1							
	60	6.0			6	0	0	1							
	100	10			1	0	0	2							
	160	16			1	6	0	2							
	250	25			2	5	0	2							
	400	40 <sup>1</sup>			4	0	0	2							
	600	60 <sup>1</sup>			6	0	0	2							
	customer				9	9	9	9							consult
<b>Analogue output</b>															
	4 ... 20 mA / 2-wire														
	0 ... 20 mA / 3-wire														
	0 ... 10 V / 3-wire														
	intrinsic safety 4 ... 20 mA / 2-wire <sup>2</sup>														E
	SIL2 4 ... 20 mA / 2-wire														1S
	SIL2 with intrinsic safety <sup>2</sup>														ES
	4 ... 20 mA / 2-wire														customer
	customer														9
<b>Accuracy</b>															
	0.5 % FSO														5
	customer														9
<b>Electrical connection</b>															
	male and female plug ISO 4400														1 0 0
	male plug Binder series 723 (5-pin)														2 0 0
	cable outlet with PVC cable (IP67) <sup>3</sup>														T A 0
	cable outlet,														T R 0
	cable with ventilation tube (IP68) <sup>4</sup>														M 1 0
	male plug M12x1 (4-pin) / metal														8 5 0
	compact field housing														customer
	stainless steel 1.4301 (304)														9 9 9
<b>Mechanical connection</b>															
	G3/4" DIN 3852 with														K 0 0
	flush sensor														customer
	customer														9 9 9
<b>Seals</b>															
	FKM														1
	EPDM														3
	customer														9
<b>Pressure port</b>															
	stainless steel 1.4404 (316L)														1
	option for p <sub>N</sub> ≤ 25 bar: PVDF <sup>5</sup>														B
	customer														9
<b>Diaphragm</b>															
	ceramics Al <sub>2</sub> O <sub>3</sub> 96 %														2
	customer														9
<b>Special version</b>															
	standard														0 0 0
	customer														9 9 9
															consult

<sup>1</sup> only possible for pressure port of stainless steel

<sup>2</sup> intrinsic safety not possible with plastic pressure port

<sup>3</sup> standard: 2 m PVC cable without ventilation tube (permissible temperature: -5 ... 70 °C); others on request

<sup>4</sup> code TR0 = PVC cable, cable with ventilation tube available in different types and lengths

<sup>5</sup> permissible medium temperature: -30 ... 60 °C